



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2019.0061.008

DVS ZERT GmbH hereby certifies that the welding company

**Umetec GmbH  
Marie-Curie-Straße 5  
16225 Eberswalde  
Germany**

fulfills the requirements  
for the scope according to

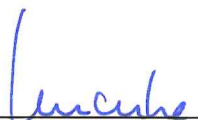
**EN 15085-2 classification level CL2  
in the type of activity P**

in the range indicated in the annex.

validity: 2024-09-17 until 2025-06-30

Düsseldorf, 2024-09-17  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) BORST

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2019.0061.008

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2	t = 3 - 16 mm t = 3 - 24 mm	FW BW
141	8	t = 3 - 8 mm	BW

### Area of Application:

- New build of components for railway vehicles
  - assemblies: Side flap, emergency descent, modules, smaller welded assemblies as superstructure components

### Responsible welding coordinator(s):

Bernd Marquardt, Level B (IWS) born: 1967-02-11

### 1st deputy(ies) of the responsible welding coordinator(s):

Bernd Schack, Level C born: 1990-09-09

### Others deputies:

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### Remarks:

The welding coordinator Bernd Marquardt is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL2/061/19/1A3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.